

Monday, 7/11/2007 3:05:49 PM  
 100% production

## Process Sheet

split  
 80 07/09/26

Customer : CU-DAR001 Dart Helicopters Services  
 Drawing Name : HI-STEP LEG ASSEMBLY  
 Job Number : 33510  
 Estimate Number : 10385  
 Part Number : D3065041  
 Drawing Number : D3065 REV B  
 Job Number : *N/A*  
 Project Number : *N/A*  
 Date Issued : 7/11/2007 S.O. No. : *N/A*  
 Drawing Revision : B  
 Material : *N/A*  
 Due Date : 7/30/2007  
 Qty: 250 Unit: Each  
 Est Rev: 02.11.01 Incorporated D3065-1 IPP KJ/RF  
 Est By : *07.07.11*  
 Checked & Approved By :  
 Location: Product:



Seq. #

Machine Or Operation:

Description :

33510A

STEP SPACER



Sub-Component STEP SPACER

D3065-1 B *32032A* x *7mx*, B *33510A* x *53 mx* *mf*

33510B

STEP SPACER



Sub-Component STEP SPACER

D3065-3 B *33510B* *mf*

33510C

STEP LEG



Sub-Component STEP LEG

D3065-5 B *34978C* x *14mx*, B *33510C* x *147mx* *mf*

33510D

STEP SPACER



Sub-Component STEP SPACER

D3065-7 B *33510D* *mf*

MS20470AD44

Rivet, Universal Head



Qty: 30,000 Each(s)/Unit Total: 7500,000 Each(s)

Rivet, Universal Head

Pick:

Qty: Part Number Description  
 30 MS20470AD44 Rivet

Batch

*mf* *07-09-26*  
*m104885*

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/09/26	6	split u/o	SP	07/09/26	11		

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: D Date: 07/09/28  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Process Sheet

Customer: GIL-DAR001 Dart Helicopters Services

Drawing Name: HI-STEP LEG ASSEMBLY

Job Number: 33510

Part Number: D3065041

Job Number



Seq. #

Machine Or Operation:

Description:

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comments: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D3065 and Identify as D3065-041

MF 07-09-26 (11)

6.0

206

INSPECT WORK TO CURRENT STEP



Comments: INSPECT WORK TO CURRENT STEP

5

768/26 (711) counter

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comments: PACKAGING RESOURCE #1

Identify and Stock

Location: WA

Q.M. 07-09-26

FINAL INSPECTION/W/O RELEASE

(11)

(11)

Comments: FINAL INSPECTION/W/O RELEASE

207109/28

9.0



12 07-09-26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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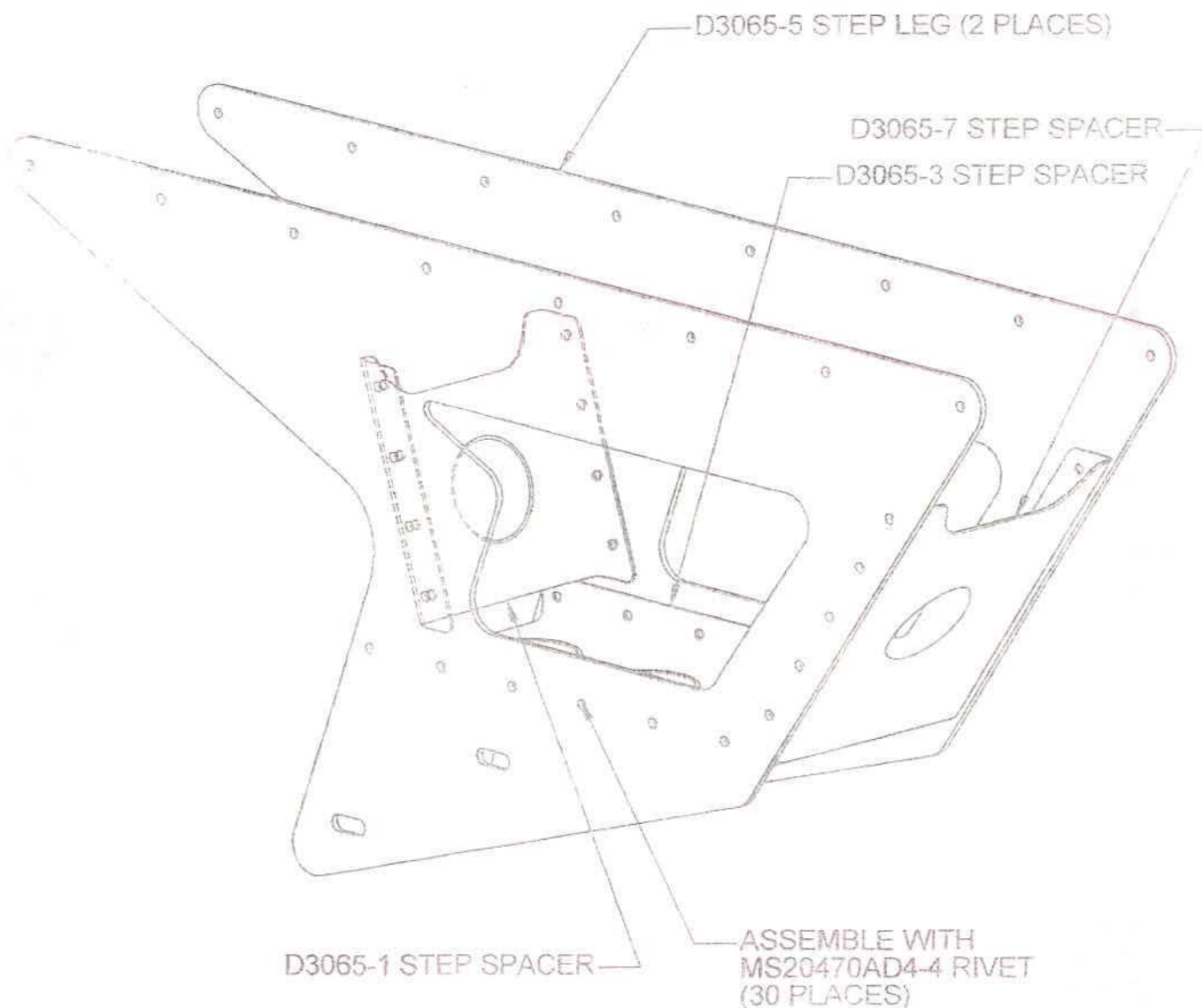




DESIGN <i>CP</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO CANADA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3065	REV. B SHEET 1 OF 5
DATE 06.05.23		TITLE STEP LEG ASSEMBLY	SCALE 1:2
A	02.09.11	NEW ISSUE	
B	06.05.23	ADD 6061-T6 MATERIAL, ADD SLOTS TO D3065-5	

RELEASED

06/05/20 *[Signature]*



## D3065-041 STEP LEG ASSEMBLY

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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